

[illegible]

Work Order ID 163681

Thursday, July 06, 2017 7:44:07 AM

163681

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Item ID: D2856-400-720**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** Abrasion Strip 4" X 7.20"**Start Date:** 7/6/2017 **Start Qty:** 100.00***100*****Cust Item ID:****Required Date:** 7/7/2017 **Req'd Qty:** 100.00***100*****Customer:****Reference:****Approvals:****Process Plan:** _____**Date:** _____**Tooling:** _____**Date:** _____**Run****Start*****NR1*****QC:** _____**Date:** _____**SPC (Y/N):** _____**Date:** _____**Stop*****NR2*****Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

10.00

Quality Control

DAS
21
9-89

JUL 06 2017

Picklist Print

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Work Order ID: 163681

163681

Parent Item: D2856-400-720

D2856-400-720

Parent Item Name: Abrasion Strip 4" X 7.20"

Start Date: 7/6/2017

Required Date: 7/7/2017

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 10.11.02 as per revA DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2856-400 *D2856-400* Abrasion Strip 4" Wide (Per Foot)		Manufactured	No			100	f	284.3510	0.6	63.15789	17-76 63.2	DAS 19 0-00	
									**				

Location

Loc Qty

Loc Code

ST418

284.3509953

146265

27.4088853

152590

40.94211

160547

216

5/16/2018

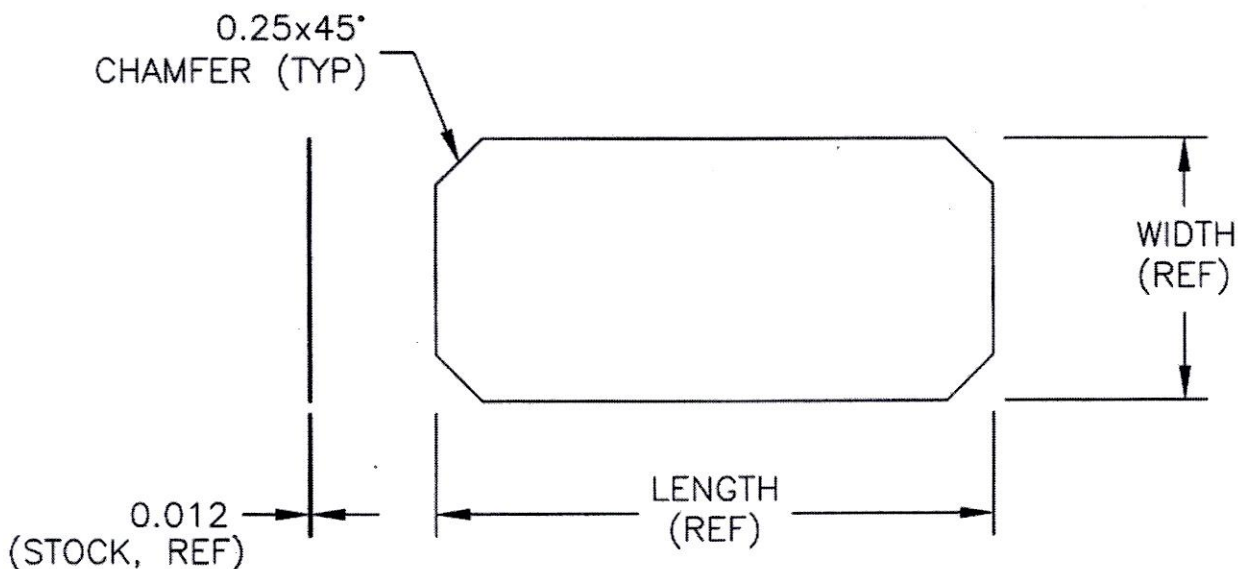
cut at 7.20" long



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24 *[Signature]*

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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